

Amendments to the Specification:

[0024] The procedure of Step (3) in Example 1 was repeated, except that ~~(S)-(-)-~~
~~amlodipine hemi-L-tartrate-DMSO-solvate~~ (S)-(-)-amlodipine-hemi-L-tartrate-1/4-
DMSO-solvate (3 g) prepared in accordance with Step (1) of Example 1 was used instead
of (S)-(-)-amlodipine-hemi-L-tartrate-monohydrate, to obtain 2.1 g of S-(-)-amlodipine.

An abstract of the disclosure, as required by 37 CFR 1.72(b) is submitted on a
separate sheet.